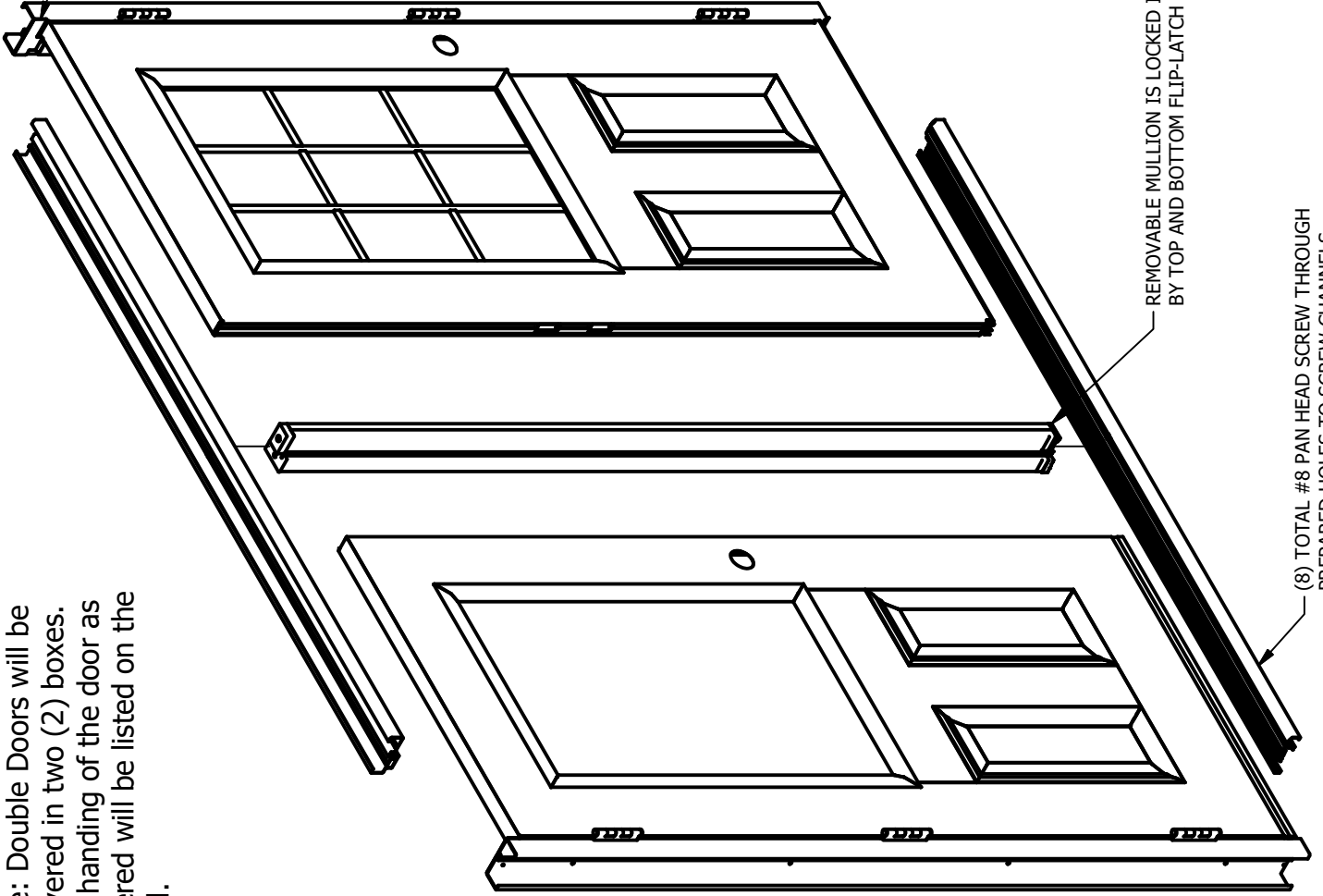


Note: Double Doors will be delivered in two (2) boxes. The handing of the door as ordered will be listed on the label.



ASSEMBLY INSTRUCTIONS

- STEP 1. LAY DOOR PANELS ON AN FLAT EVEN SURFACE.
- STEP 2. TAKE 2 OR 3 WHITE BLOCKS FROM THE CARTON AND USE THEN TO HOLD UP THE DOOR PANELS IN THE CENTER.
- STEP 3. APPLY SILICONE SEALANT TO THE CUT-ENDS OF THE ALUMINUM THRESHOLD AND HEADER. THIS WILL PROVIDE A SEAL BETWEEN THE THRESHOLD AND HEADER AND THE VERTICAL JAMBS IN STEP 4.
- STEP 4. TAKE THE FRAME THRESHOLD AND HEADER** AND INSTALL THEM TO THE FRAME USING #8 X 1" PAN HEAD SCREWS (PROVIDED IN SCREW PACK). TWO SCREWS ARE USED IN EACH CORNER. CHECK THE SEAL BETWEEN THE THRESHOLD AND HEADER AND THE VERTICAL JAMB PARTS.
- STEP 5. AFTER FRAME HAS BEEN SCREWED TOGETHER, LIFT THE ACTIVE PANEL AND LATCH THE TOP AND BOTTOM FLUSH BOLTS FOUND IN THE CENTER MULLION. SEE FIG. 2
- STEP 6. PROCEED WITH DOOR INSTALLATION ACCORDING TO THE INSTRUCTION SHEET FOUND IN THE SCREW PACK.

IMPORTANT: ADA & LIMITED WATER THRESHOLDS REQUIRES US TO DETERMINE THE HANDING IN THE FACTORY. CHECK LABEL ON BOX.

IMPORTANT: THE PROPER ROUGH OPENING SHOULD ALLOW 1/4" FOR SHIMS AT EACH FASTENER LOCATION. A SQUARED FRAME INSTALLATION IS ESSENTIAL.

REMOVABLE MULLION IS LOCKED IN PLACE BY TOP AND BOTTOM FLIP-LATCH WITH DUAL PINS.

DRAWN Agesthardt CHECKED	6/19/2024	PLYCO CORPORATION
QA		TITLE
MFG		92TB DOUBLE DOOR ASSEMBLY INSTRUCTIONS
APPROVED		SIZE
		DWG NO
	A	C-301-92E DD-B
	SCALE	1/15
		REV
		SHEET
		OF

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