

PLYCO Series 68 - Technical Information

SIZES	Single Doors: 2/6 x 6/8 2/8 x 6/8 3/0 x 6/8 4/0 x 6/8 Double Door: 6/0 x 6/8 Special Sizes not available in this series
OVERALL DIMENSIONS	a) For correct out to out dimensions see Data Sheet DO-1 dated 03-2020 b) For Rough Opening dimensions, use dimensions (above - a) and add 1/2" to width and 3/8" to height. Example: R.O. 3/0 x 6/8 - 37 7/8" + 1/2" width x 81 3/8" + 3/8" height = 38 3/8" x 81 3/4" rough opening
DOUBLE DOORS	Double doors have attached astragal on the inactive panel of the pair. Shipped knocked-down Hinges are attached to jambs. Manual head and foot bolt concealed in the astragal
HINGES	(3) 4" x 4" zinc plated hinges. Stainless Steel hinges available as an option
THRESHOLD	Aluminum, painted, universal only
DOOR PANEL	
THICKNESS	1 3/4"
SKIN	Smooth G40 GAL 26 gauge steel
EDGES	Rolled edge in aluminum core rails
BLOCKING	HDPE lock reinforcing structure for locks & dead bolts. Optional steel plate closer reinforcement
INSULATION	Core is solid polyurethane injected foam. R-Value of R-13.
EMBOSSING	N/A
COLORS	Available in Polar White
LOCK FACE PREP	Face prep standard with 2 1/2" lockset bore, 2 3/4" backset. Non-bored is optional
DEAD BOLT	Optional face bore and edge prep for deadbolt
SWEEP	Durable PVC 1-bulb & 3-fin sweep. Retained using double kerf
LITE KITS	1-LI-2 20"x 24" Insulated 1-LA-2 20"x 24" Single glazed 1-LB-2 22"x 36" Insulated 1-LH-2 22"x 36" Single glazed 9-LB-2 22"x3 6" 9-Lite Insulated 1-LF-2 4"x 24" Insulated 1-LD-2 4"x 24" Single glazed Standard lites are 1" dbl. pane or 1/8" single pane glass units, tempered and labeled per test criteria. CPSC 16 CFR Part 1201 - Cat. II Lite kits listed above are most common. Other glass sizes available. 22" x 60" N/A in this door series
JAMB	
TYPE	PREHUNG with 3 1/2" depth. Soffit side return has screw guide holes
MATERIAL	G60 GAL 16 gauge pre-painted steel
FEATURES	Flush plain doors are universal swing with foam filled full perimeter V-weatherstrip
HINGE	Face mounted w/embossed hinge pocket
TESTING	No third party testing or registrations. Refer to Series 95 for comparable component performance characteristics



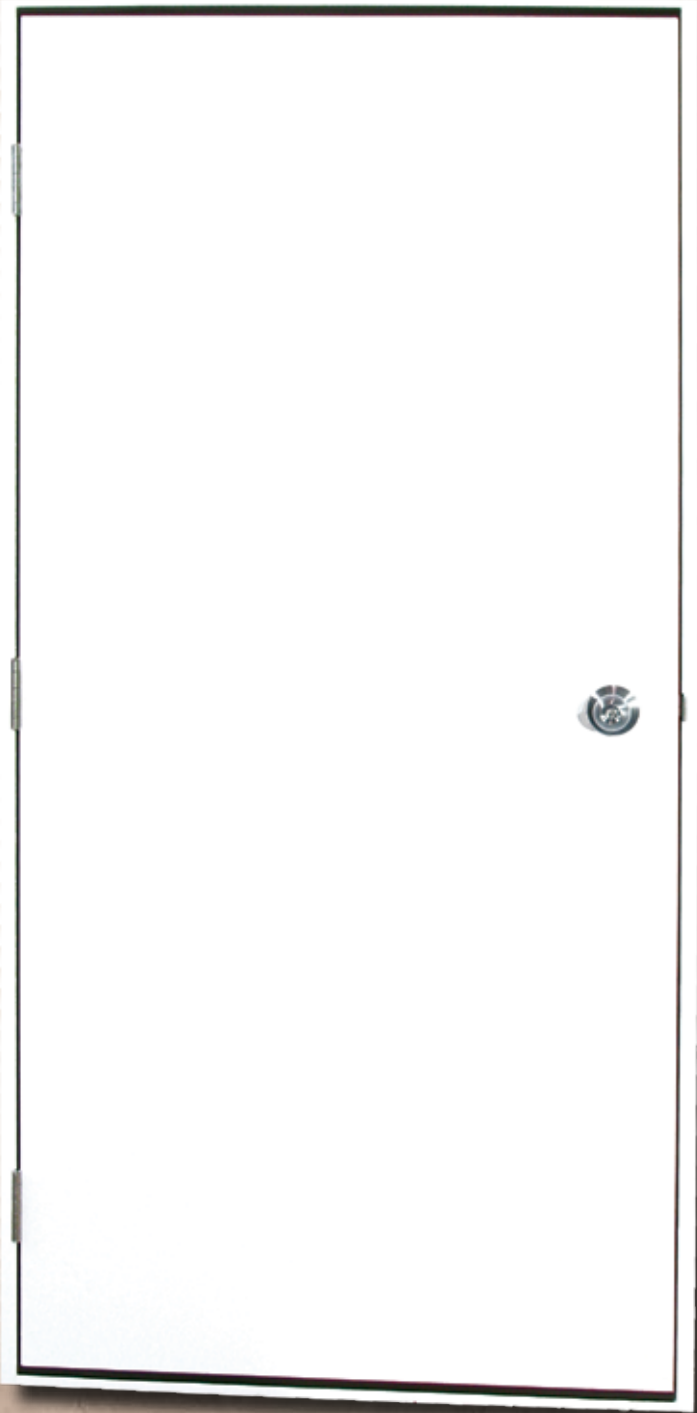
www.plyco.com 800/558-5895 FAX: 800/257-5926
INTERNATIONAL 920/876-3611 FAX: 920/876-3527

WINDOWS • WALK DOORS • WALL VENTS • RIDGE VENTS
SLIDING DOOR TRACK • SLIDE DOOR RAILS • PLY-FOIL INSULATION
HORSE STALLS • FASTENERS & CLOSURES • SPECIALTY PRODUCTS

Due to Plyco Corporation's ongoing commitment to product improvement, we reserve the right to change, without notice, product specifications, availability.



SERIES 68
ECONOMY UTILITY DOORS



- Long Term Durability
- Low Maintenance
- Easy Installation
- 4-Way Universal Swing



Series 68 available for
PLYCO QUICK SHIP program



***FAST
FITTING***

Series 68 w/Fast Fitting system makes this the ideal door for new construction & retrofit projects. The Series 68 will fit quickly into common size prehung door openings

PLYCO Series 68 Economy Utility Doors

The PLYCO 68 Series light utility door is designed for use in normal daily traffic areas. The panel is constructed with a 26 gauge galvanized steel panel and 16 gauge galvanized steel jamb.



The Series 68 door has incorporated:

- Universal swing feature with fully reversible 3 ½" jamb depth
- High performance coil painted door panel & frame
- R-13 polyurethane foam core provides superior insulating qualities
- Fully pre-hung door system
- G60 GAL 16 gauge 3 ½" steel jamb
- G40 GAL 26 gauge steel panel
- Three 4x4 zinc plated butt hinges assures smooth operation
- Full perimeter weather stripping
- Universal aluminum painted threshold
- Value grade line of locksets and hardware
- Pre-installed and pre-caulked aluminum frame lite kits

**Color
Options:**

Polar White



Featuring the patented
Everlast
rolled edge panel



High performance strength and tear resistant top and bottom weather seals contact header and threshold.

Resilient and flexible full perimeter weather stripping in a jamb creates a weathertite seal around the door frame.

Universal aluminum threshold is painted



Series 68 features Plyco's Fast Fitting door system. This saves time on the jobsite. The Plyco installation system allows for pre-hung doors to be installed while closed.

Three (3) face mounted zinc plated hinges w/embossed hinge pocket anchors door panel securely to jamb



G60 GAL 16 gauge pre-painted steel jambs. Insulated foam filled jambs are optional on the Series 68