



VINYL VAE SERIES WINDOWS

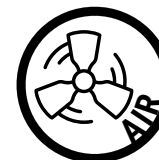
Features:

- Superior strength, side-load design Vinyl Window
- High performance values
- Easy to install with weathering endurance
- Best-in-Class uPVC material
- Fully cartoned - prevents damaged and warping

QUALITY WINDOWS AND CERTIFIED
PERFORMANCE FOR ALL STRUCTURES

ENTRY DOORS

VINYL WINDOW SERIES



WHY VICTORY?

VINYL WINDOWS

Superior Materials and Engineering Combine For A Superior Window

■ VICTORY WINDOW SYSTEMS ARE STABLE

- German Extrusion Technology allows Victory Systems to maintain form, length and shape
- German quality process guarantees consistency of Window System Design and Components

■ INDUSTRY HIGH TITANIUM DIOXIDE (TiO2) CONTENT

- Delivers Color Consistency
- Delivers Gloss Consistency
- Delivers Vinyl Stability

■ EXTRUSION MATERIAL PROPERTIES

- Over 20 years of AAMA Certified Recycled Content Formula
- Extrusion Mixing Process Calibrates the exact certified level of Recycle Content
- Calibration maintains consistency of shape and high gloss levels
- Avoid Chalking
- Enhance Window System Performance

■ EXTRUSION 20 YEAR LIMITED WARRANTY

- Defect in material or workmanship resulting in chipping, peeling, rotting, blistering or corroding

■ STANDARD GLASS LOW-E 272

- 20 year limited warranty

■ WINDOW SYSTEM PERFORMANCE

- LC-30
- U value - .29
- SHGC - .30
- Double Strength Glass (DSB) is standard

■ ALUMINUM STEP SAVER TRIM

- Add structural strength
- Simple Installation
- Accepts up to 1 1/4" R Panel Profile

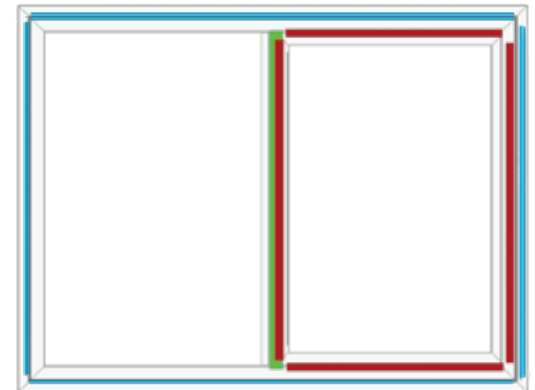


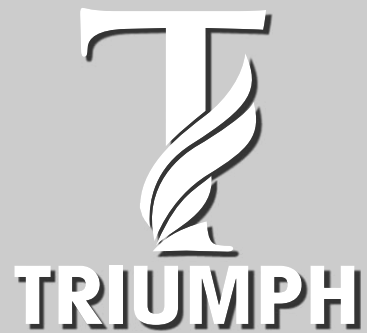
■ GERMAN LAMINATES TO ACHIEVE DESIRED BLACK COLOR

- Designed for Exterior Exposures
- Consists of Multiple Layers of PVC for Color depth
- Consists of a layer of Acrylic to achieve Durability

■ REINFORCEMENTS (SHOWN AS RED)

- White & Clay Center Rail & Sash (over 4'0, all components)
- Black All frame components





CTB/CTBE COMMERCIAL THERMAL BREAK WINDOW SYSTEM



Features:

- Universal swing feature, and is fully reversible in the 3 1/2" thick jamb
- Smooth 26 gauge GA steel painted finish Polar White Skin
- Full perimeter weather stripping

QUALITY WINDOWS AND CERTIFIED
PERFORMANCE FOR COMMERCIAL
STRUCTURES

ALUMINUM WINDOWS

THERMAL BREAK ALUMINUM WINDOWS



WHY TRIUMPH?

ALUMINUM THERMAL BREAK WINDOWS

The PLYCO Triumph Commercial, pre-assembled aluminum Thermal Break windows save you time and money.

Bringing the strength and durability required for metal clad buildings, the aluminum frame and grids make this window stronger and more durable than other framing materials.

CTB500 Commercial

Aluminum Thermally Broken Windows

- Standard 5/8" insulated glass

CTBE500 Commercial

Aluminum Thermally Broken Windows

- Low-E 5/8" insulated glass with warm edge spacer and Argon fill



STRENGTH

Aluminum frame and sash make this window stronger and more durable than other framing materials.



REDUCE AIR FLOW

Full perimeter weather-stripping reduces air flow.



DURABLE PACKAGING

Doors are shipped with corner padding and fitted box for safer package handling.

Commercial Windows Install Options



Nail Fin



J Trim



StepSaver

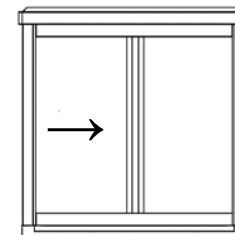


No-Fin Block Wall

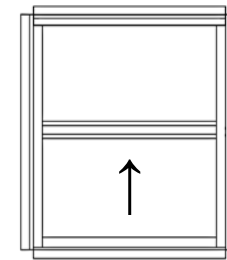
Triumph Series Features

- FGIA/AAMA Certification Program Specifications AAMA/WDMA/CSA 101/I.52/A440-17
- Water resistance tested to ASTM E331
- Air penetration resistance for code compliance per NFRC 400/ASTM-E283
- Glass options include Low-E, tinted or tempered. CTBE is Low-E, argon filled with warm edge technology. High altitude optional.
- Security tested against forced entry, AAMA F588
- ASTM E330 structural performance testing to DP50 (60"x48") +/- 75 psf test loads
- Condensation resistance
- Quality control - all components and process
- Quality painted finish for years of performance
- Easy installation with different fin options for most wall applications
- FGIA accredited and inspected factory conditions for a superior, completely pre-assembled window
- Window tilt allows for easy cleaning, includes safety lock

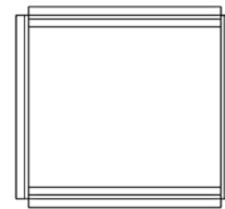
WINDOW TYPES



Horizontal
Slider



Vertical Single
Hung



Fixed
Window