Due to Plyco Corporation’s ongoing commitment to product improvement, we reserve the right to change, without notice, product specifications, availability, prices and conditions of sale.

Products are shown with options, please contact your representative.
Note: Gloves and safety glasses are recommended during assembly.

1. Set four side sections with top connector flange down.

2. Slide four (4) corner connectors on sides to assemble. Use a piece of wood to help slide on connectors if necessary. The hemmed edge of the corner connector hooks onto the vertical galvanized edge of the side flange.

3. Turn assembled sides over. Roof connector flange is now on top. Slide first roof section into roof connector flange.

4. Slide the other roof sections into place from left to right. The hemmed edge of the roof panel hooks onto the hemmed edge of the top flange of side section. Mitered edge should be exposed on underside to give a finished appearance.

5. For 3’ and 4’ cupolas only - Lay two OSB reinforcement sheets (provided) on top of roof connector flange as shown. Use plywood clip (provided). Do not fasten until last step.
CUPOLA ASSEMBLY & CAP

NOTE: Make sure assembled side sections are square to aid alignment of roof.

6. Bolt roof cap onto roof sections. Bolts are furnished with lock washers to grip metal. Thread bolts into holes in the threaded plate. Finger tighten only, at this point.

NOTE: Guide flanges overlap inside the roof assembly, assisting the alignment of panel edges while connectors are installed.

7. The last section may be installed from right to left.

8. Start each roof connector approximately 4” on each corner. Slide each roof connector on approximately 4-6” at a time. Lift up on cap when roof connectors reach the peak so roof connectors slide under cap.
10. After all the roof connectors are pushed up under cap, tighten the bolts on the roof cap to complete the assembly. Caulk over each head to prevent possible leaks. Trim the roof connectors off at the bottom to create a finished appearance.

11. If a weather vane is being used, remove threaded insert and take care to properly attach the threaded mast to the cap.

12. Attach the completed cupola to the base with fasteners to complete the installation. Predrill 1/8" holes for best appearance. (On 48” model be sure to screw through center blade stiffener).

For 3’ and 4’ cupolas only with OSB reinforcement sheets. Using #9 x 1-1/2” PLY-FAST fasteners (provided), install 4 fasteners through underside of overhang of each roof section.

<table>
<thead>
<tr>
<th>Fasteners required (included in curb kit package).</th>
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<tbody>
<tr>
<td>2’ x 2’</td>
<td>3 fasteners each side</td>
</tr>
<tr>
<td>3’ x 3’</td>
<td>4 fasteners each side</td>
</tr>
<tr>
<td>4’ x 4’</td>
<td>5 fasteners each side</td>
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